

Work Order ID 76258***76258***

Tuesday, November 08, 2011 9:48:58 AM

Ship today Page 1

Item ID: D407-802-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 11/8/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/8/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *CMF*Date: *11-11-08*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D407-802-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-111 CHG001

*8 ululog**For MLJ 11-11-8*

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

11/11/8 SLD

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

8 ululog

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76258***76258***

Page 2

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Start Date: 11/8/2011 Start Qty: 1.00

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Cust Item ID:

Required Date: 11/8/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-802-111								
	Location: _____								
	PPP rev: <u>A</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

11/11/8

MF
11-11-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, November 08, 2011 9:48:57 AM

Page 1

Work Order ID: 76258

Parent Item: D407-802-111

Parent Item Name: 5 Door Opener Installation, STD Crew Door






Start Date: 11/8/2011

Required Date: 11/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D407-802-011 CHC7001 Crew Door Opener Installation, LH		Manufactured	No			105	Each	2.0000	1	1			
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						FG060		2					
						64328		2					
 D407-802-012 CHC7001 Crew Door Opener Installation, RH		Manufactured	No			105	Each	2.0000	1	1			
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						FG060		2					
						64386		2					
 D407-802-017 CHC7001 Passenger Door Opener Installation, LH		Manufactured	No			105	Each	2.0000	1	1			
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						FG060		2					
						64346		2					
 D407-802-018 CHC7001 Passenger Door Opener Installation, RH		Manufactured	No			105	Each	2.0000	1	1			
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						FG060		2					
						64347		2					
 D407-802-019 CHC7001 Baggage Door Opener Installation, Composite		Manufactured	No			105	Each	1.0000	1	1			
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						FG060		1					
						64357		1					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-802-1
Page 28 of 28

5.5 D407-802-111/-113/-115/-117 Combination Kits.

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-111	5 DOOR OPENER KIT (STD CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-113	5 DOOR OPENER KIT (HIGH VIS CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-115	4 DOOR OPENER KIT (STD CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-117	4 DOOR OPENER KIT (HIGH VIS CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
1		1		D407-802-011	CREW DOOR OPENER KIT, LH
1		1		D407-802-012	CREW DOOR OPENER KIT, RH
	1		1	D407-802-013	HIGH VISIBILITY DOOR OPENER KIT, LH
	1		1	D407-802-014	HIGH VISIBILITY DOOR OPENER KIT, RH
1	1	1	1	D407-802-017	PASSENGER DOOR OPENER KIT, LH
1	1	1	1	D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1			D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

5.6 D407-802-211/-213/-215 Door Prop Kits.

Qty -211	Qty -213	Qty -215	Part Number	Description
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-211	DOOR PROP KIT
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-213	DOOR PROP KIT
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-215	DOOR PROP KIT
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
1			D3552-15	DOOR PROP
	1		D3552-17	DOOR PROP
		1	D3552-19	DOOR PROP

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Revision: A
Date: 10.10.13